

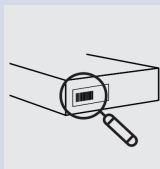
# Installation instructions for Pacific Vinyl Floors from the Comfort/Absolute XXL Gluedown.

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These installation instructions apply to Pacific Vinyl Floors from the Comfort/Absolute XXL Gluedown collection with a thickness of 2.5 mm.

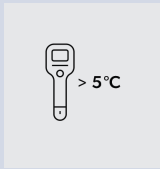
## Preparation



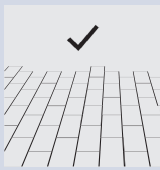
- 1 Pacific Vinyl Floors panels should be stored on a flat surface, in even stacks, away from moisture and extreme temperatures (<5°C and >35°C). Before installation, acclimate the panels for 48 hours at a temperature of 18–30°C in the installation area. Maintain this temperature before, during, and for 24 hours after installation. Carry out the installation at an ambient temperature of 18–30°C and a subfloor temperature above 15°C.



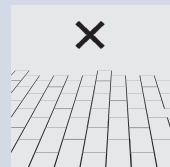
- 2 Pacific Vinyl Floors panels are available in various formats, designs, and specifications. Before installation, check that the product matches the order. Keep the labels and proof of purchase.



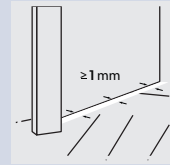
- 3 Pacific Vinyl Floors panels are intended for installation in heated indoor areas where the temperature exceeds 5°C. For the best results, install at room temperature (18–30°C). The panels are not suitable for installation in solariums, verandas, caravans, boats, or other unheated spaces.



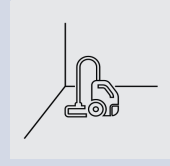
- 4 Approved subfloors: • Concrete • Portland cement-based screeds • Terrazzo • APA-approved plywood • Fiber cement-based screeds • Floors with underfloor heating (maximum 85°F / 29°C)
  - Properly prepared vinyl tiles
  - Properly prepared vinyl flooring (single-layer, fully adhered)



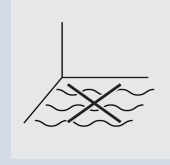
- 5 Unacceptable surfaces:
  - Vinyl flooring with cushioning layers
  - Laminate
  - Any type of floating floor
  - Carpet flooring
  - Cork flooring



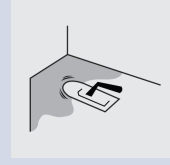
- 6 If the door frame is installed after the flooring, ensure a 1 mm gap between the bottom of the frame and the floor surface.



- 7 The subfloor must be dry, level, stable, clean, and free of grease. Remove old adhesives, sweep, and vacuum to eliminate debris and nails. Repair any significant cracks. Remove old baseboards before installation and install new ones after the flooring is completed.



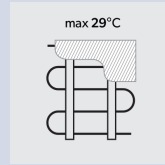
- 8 The quality and preparation of the subfloor are crucial for proper installation. If the subfloor is unsuitable, consult the supplier of Pacific Vinyl Floors panels. An uneven subfloor may cause warping and gaps in the flooring. The subfloor must be stable and securely fastened.



- 9 Ensure the surface is level—any unevenness must not exceed 0.2 mm over a 20 cm span and must be leveled. The same applies to unevenness greater than 3 mm over a 2 m span. After measuring the moisture content of the screed, apply an appropriate leveling compound and check whether a primer or sealing agent is required.



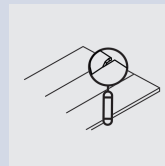
- 10 Concrete subfloors must be dry. The moisture content of the subfloor must not exceed 2% CM for cement-based subfloors and 0.5% CM for anhydrite subfloors. For underfloor heating systems, the moisture content must not exceed 1.8% CM for cement-based subfloors, and 0.3% CM for anhydrite subfloors. Conduct moisture measurements and record the results.



- 11 Floors in rooms with different heating systems must be separated by a transition profile and have an expansion gap of at least 8 mm.  
**Underfloor heating:** The maximum floor surface temperature must not exceed 29°C. Adjust the temperature gradually at the beginning and end of the heating season. Avoid heat accumulation caused by rugs or improper furniture placement.  
**Underfloor cooling:** The thermal resistance of the flooring should be below 0.15 m² K/W. Use systems equipped with condensation detection sensors that switch off cooling when condensation occurs. Panels must be properly sealed with a thermal seal when installed over underfloor heating.

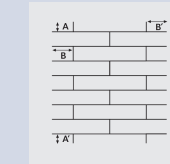


- 12 Tools: utility knife, pencil, measuring tape, square, expansion spacers (5–8 mm), protective gloves, safety glasses, adhesive, adhesive trowel.

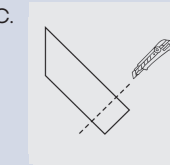


- 13 Before and during installation, inspect the panels under natural light to ensure the color and quantity match the order and that the packaging is undamaged. Check each panel for defects—do not install damaged panels. Claims will not be accepted after the panel has been installed.

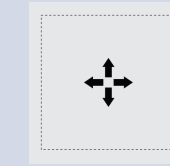
## Installation rules



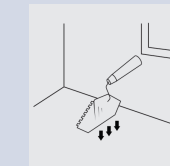
- 1 During installation, mix panels from different packages to avoid placing too many boards with a similar shade next to each other.



- 2 If it is necessary to shorten a panel with a straight crosscut, Pacific Vinyl Floors Comfort/Absolute XXL Gluedown panels should be cut with the patterned side facing up, using a special knife for vinyl panels. To cut the panel, draw a straight line along which the cut will be made. Using the knife, score the surface along this line. It is never necessary to cut the panel all the way through. Then, using both hands, break the panel along the scored line. For any other cuts, use a saw. Depending on the type of saw, place the panel with the patterned side facing up or down. Before cutting, perform a test on a spare piece to determine the most accurate way to cut the panel (patterned side up or down).



- 3 The basic rule when installing glued vinyl flooring panels is to start from the center of the room, not from one of the corners.

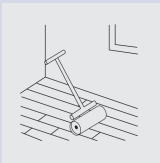


- 4 Before laying the panels, apply adhesive to the subfloor using a trowel to ensure proper adhesion of the panels to the floor. Each panel should be pressed down gently, and after laying one row, proceed to the next. Keep in mind that panels in the last row may not fit perfectly into the available space—in such cases, measure the remaining length precisely and cut the panels to fill the gap.



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- 5 Immediately after installing the vinyl floor, use a floor roller to smooth out any possible unevenness, first in the transverse direction and then in the longitudinal direction, to achieve the best possible results. Repeat this process after half an hour.



- 6 The room with the newly installed tiles can be entered only **after 24 hours, and furniture can be arranged only after 48 hours.** However, the floor should be protected with plywood when moving heavy furniture and appliances back into the room.



- 7 **DO NOT** use a damp cloth or wet mop on the new floor for at least 14 days after installation. This will allow the panels/tiles to "set" in the adhesive and prevent excess moisture from interfering with the adhesive bond.

## ADHESIVE RECOMMENDATIONS

### Adhesive for LVT Flooring

- UZIN KE66**  
- adhesive dedicated to LVT flooring, providing a durable and stable bond.
- UZIN KE62**  
- an alternative solution for LVT installation, offering good adhesion.

Remove Adhesive for Vinyl Panels and LVT Tiles  
- A high-adhesion adhesive with a short evaporation time and properties that prevent panel shrinkage.

### Adhesive for walls

- UZIN KE2000S**  
- suitable for installing LVT panels and tiles on walls, ensuring easy and long-lasting attachment.

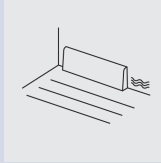
### Adhesive for wet rooms and winter gardens

- UZIN KE68T**  
- moisture-resistant adhesive, suitable for wet rooms and non-absorbent subfloors.

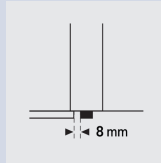
### Priming

- Renove Renoprimer Aqua**  
- a universal primer that improves adhesion on absorbent and non-absorbent subfloors such as concrete, screeds, and stone, while also creating a bonding bridge for screeds.

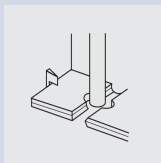
## Finishing



- 1 Install baseboards along the wall without attaching them directly to the floor. This will allow the floor to expand and contract. Do not fill expansion gaps with silicone.



- 2 At thresholds and doorways, undercut the doorframe by laying the panel with the underside up and placing it against the doorframe. Use a multi-tool or hand saw to cut the frame at the correct height, keeping the expansion gap at 8 mm. Remove waste and vacuum the surface. Install the panel by sliding the short side close to the undercut frame and the long side toward the already installed panel. Use a tightening and/or tapping tool to ensure a solid connection.

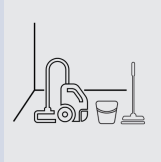


- 3 Lay the panels in places with pipes so that the pipe runs along the joint line between the panels. Choose a drill bit with a pipe diameter plus 16 mm. After snapping the panels on the short side, drill a hole in the middle of the panel joint. Now the panels are ready to be installed.



- 4 In rows with double pipes, follow the steps below:  
a. Determine where the pipe will pass through the panel, taking into account the additional 16 mm for the expansion gap.  
b. Drill into the panel at the designated location.  
c. Extend the opening to the edge of the panel.  
d. Mount the panel around the pipe.

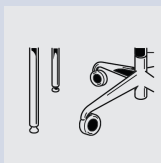
## Care



- 1 To preserve appearance and extend life, regular maintenance is key. The frequency of cleaning depends on the volume of traffic, the degree of dirt and the type of floor. Detailed information is available at [www.pacificvinylfloors.com](http://www.pacificvinylfloors.com). Remove dust or dirt using a suitable broom or a vacuum cleaner with a soft brush. Clean the vinyl floor with a damp, well-wrung mop, using lukewarm water and a neutral detergent. This removes remaining dirt and keeps the floor in excellent condition. When cleaning with liquids, ensure the surface is not too wet.



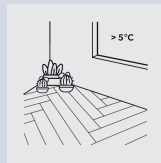
- 2 To prevent damage to the vinyl floor, it is recommended to use effective doormats at entrances, which trap up to 85% of the dirt brought into the building, prolonging the lifespan of the flooring and reducing cleaning costs. Caution is also necessary with sand, stones, and sharp objects, which can permanently damage the surface. Avoid contact of the vinyl floor with hot items such as space heaters, containers with hot ash, burning cigarettes, or charcoal.



- 3 Protect furniture and chair legs by using chairs with soft W-type casters or appropriate pads.



- 4 Moving heavy objects across the floor is prohibited; lift them. The legs of the furniture should have a large surface area and be equipped with protective caps to reduce the risk of damage to the floor. Place welcome mats at the front door to limit bringing in dirt and sand, which will reduce the need for maintenance and prolong the life of the floor. Avoid contact with rubber, latex, cigarettes, matches and other hot objects to prevent permanent discoloration and damage.



- 5 Make sure the indoor temperature is always above 5°C. It is recommended that the interior temperature be maintained between 18-30°C



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